



Dart Aerospace Ltd.
1270 Aberdeen St
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RBPA003
Job Sheet 194257



Part No: RBPA003

Job Qty: 4 pcs

Part Name: Tail Rotor Drive Shaft Bearing Lube Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBPA003 Rev.0 IPP Rev. A 19.01.17 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S185205



Part: RBPA003

Job No: 194257

Serial No/Batch: S185205

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 05/29/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	6/14/19		0.00	0.27	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	6/14/19		0.00	0.00	QC 5 - 10		DAS
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B	PC	MAY 29 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	4 pcs	6/14/19		0.00	0.00	QC 21 - FG - 21	DAS	MAY 30 2019
							QC 21 - FG - 70	21	
							QC 21 - SA - 53	9-89	

Part Op
Descriptions: 100 - Pick as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5274T661	Plastic Vial, Rnd 1" X 2 7/16"	4 Ea (1 ea)	100-Small Fab - 1	5172638
C6-L3	Nylon Syringes, 20 MI	4 pcs (1 ea)	100-Small Fab - 1	5180296
C6-L4	Replacement Oring For 20MI Syringe	4 pcs (1 ea)	100-Small Fab - 1	5180298
RBPA003-3	Monoject Disposable Needle	12 pcs (3 ea)	100-Small Fab - 1	5181479

Job Allocations

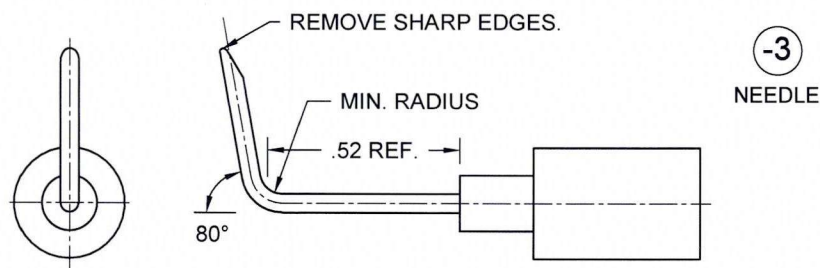
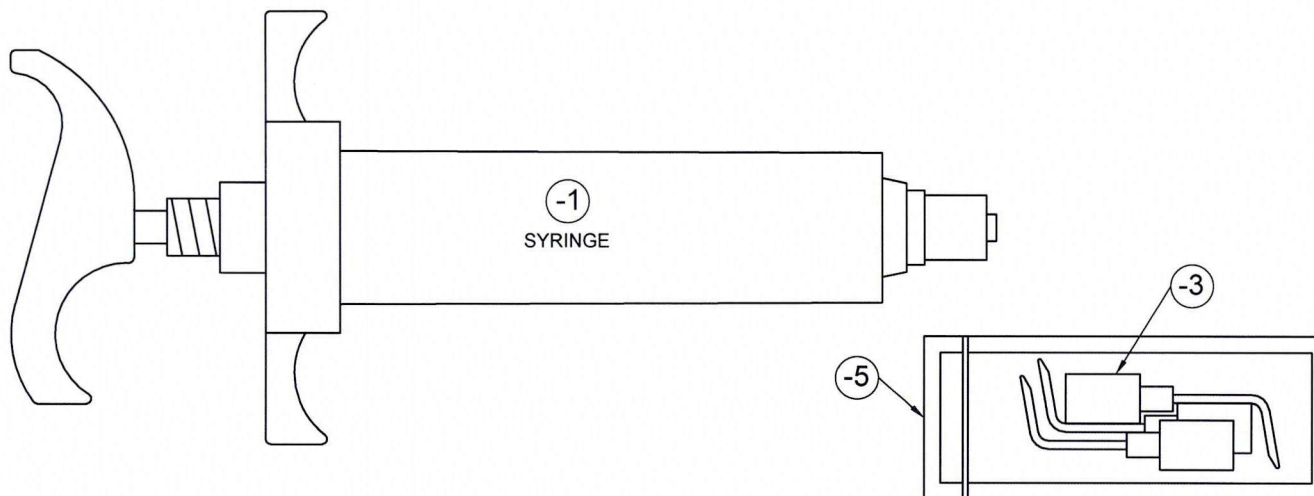
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5274T661	4	10	0
	C6-L3	4	0	0
	C6-L4	4	0	0
	RBPA003-3	12	0	0

Part Specifications	
Specifications could not be found.	

Plex 4/29/19 1:06 PM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTES

1. ALTER -3 NEEDLE AS SHOWN.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		B/O	-1	1	SYRINGE	NYLON	20 ml JEFFERS LIVESTOCK #C6-L3
		B/O	-3	3	MONOJECT DISPOSABLE NEEDLE	ALUMINUM HUB	18 ga x 1 JEFFERS LIVESTOCK #S7-D5 (NEEDS MODIFIED)
		B/O	-5	1	PLASTIC VIAL	POLYPROPYLENE	Ø1 x 2-7/16 MCMaster-CARR #5274T661
		B/O		1	O-RINGS		JEFFERS LIVESTOCK #C6-L4

RED BARN MACHINE	
TITLE T/R DRIVE SHAFT BEARING LUBRICATION TOOL	
DWG NO. RBPA003	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XX ± .005 XX ± .01 X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-6-10
SHEET 1 of 1	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					